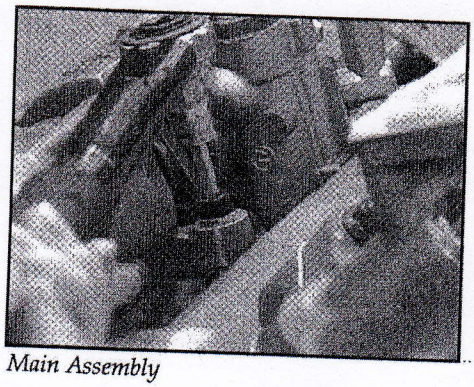
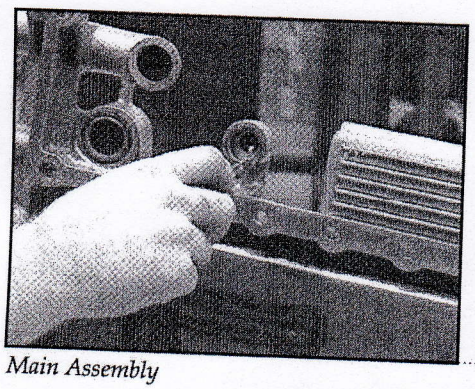


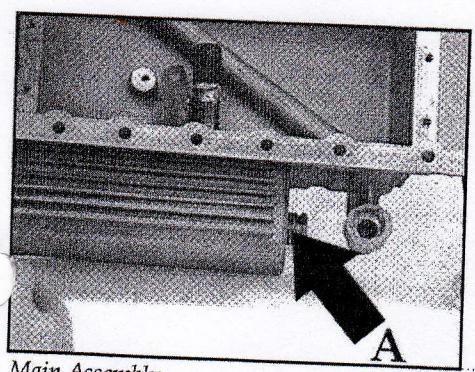
Main Assembly

Also fit the pump side mounting bolt, after cleaning and applying loctite. Torque to 25 ft lbs.



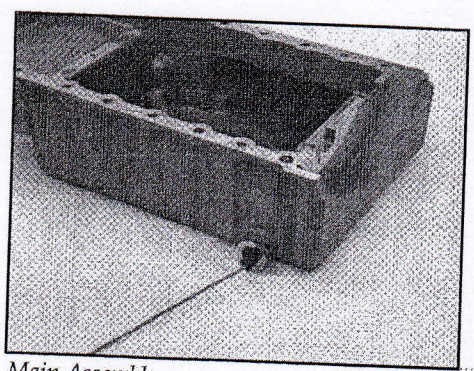
Main Assembly

On the sump pan, chamfer the edge of the oil gallery as shown.



Main Assembly

And chamfer position (A) before the oil pick up is fitted.



Main Assembly

Thoroughly clear the sump making sure the gallery is clear of any core sand e.t.c. using Rifle Brush and Power washer.